

	HMTI		
HALES MACHINE TOOL, INC.			
2730 NIAGARA LN.			
PLYMOUTH, MN 55447			
(763) 553 - 1711			
USED MACHINE TOOL PROPOSAL			
	TURNING CENERS		
YEAR / BUILDER / MODEL	2004 Daewoo Puma 240MB		
CONTROL MFER. / MODEL	Fanuc OiTB		
SERIAL NUMBER	P24M0308		
SPECIFICATIONS			
CHUCK SIZE	NONE / 8" COMPATABLE		
SHAFT LENGTH	20.1"		
BAR CAPACITY	2.5"		
SPINDLE NOSE	A2-6		
MAX RPM	4,500		
HORSRE POWER	25		
TRANSMISSION / DIRECT	Direct Belt		
TURRET	12 Station All Capable of Live		
SIZE OF TOOLS	1" OD/1.5"ID/BMT55		
RAPID TRAVERSE	945		
SUB SPINDLE	NO		
LIVE TOOLING	YES / BMT 55		
WAYS / TYPE	BOX		
BED ANGLE	45		
TAILSTOCK	YES / PROGRAMMABLE BODY & QUILL		
ACCESSORIES			
CHIP CONVEYOR	YES		
PARTS CATCHER	YES		
TURRET TOOLING	YES		
COLLET CHUCK	YES / ROYAL S26		
OTHER	Tool Presetter	SMW 2100 BARLOADER	
LIVE TOOL HOLDERS	(1) Z & (2) X		
PRICE:		\$	54,500.00
FOB POINT	HMT		
SET UP / TRAINING	TBD		
COMMENTS	WE JUST TOOK THIS IN ON TRADE.		

WE HAVE A 8" HOWA CHUCK HERE THAT COULD BE ADAOPTED TO	
THIS SPINDLE. CHUCK COST IS \$ 1000.00 + DRAW TUBE ADAPTER	
& FACE PLATE ADAPTER. ESTIMATED COST \$800.00	