

# HMTI

## HALES MACHINE TOOL, INC.

2730 NIAGARA LN.

PLYMOUTH, MN 55447

(763) 553 - 1711

### USED MACHINE TOOL PROPOSAL

#### MACHINING CENTERS

- |                        |                              |
|------------------------|------------------------------|
| • Year/Builder/Model   | 2007 / MILLTRONICS / VM 22XP |
| • Control Mfg. & Model | CENTURION 7                  |
| • Serial Number        | S.N. 9623                    |

#### SPECIFICATIONS

- |                           |                           |
|---------------------------|---------------------------|
| • Travels - X,Y,Z         | 40" X 22" X 26"           |
| • Table Size              | 45 x 24"                  |
| • Horsepower              | 35 / 25 HP                |
| • Hi/Low or Direct        | 2 SPEED GEAR BOX          |
| • RPM's                   | 8000 RPM                  |
| • Spindle Taper           | CAT 50                    |
| • ATC - Type & # of Tools | 32 STATION DOUBLE ARM ATC |
| • ATC - Time              | 7.5 SECONDS               |
| • Table Load :            | 3000 LBS.                 |
| • Max. Feedrate           | 500 IPM                   |
| • Rapid Traverse          | 1000 IPM ALL AXIS         |
| • Full Enclosure          | YES                       |
| • Ways - Type             | LINEAR BALL               |

#### PRICE:

**\$114,900.00**

- |                    |       |
|--------------------|-------|
| • F.O.B. Point     | HALES |
| • Set-Up, Training | NO    |

#### COMMENTS

OPTIONS PURCHASED NEW: 35 HP 2 SPEED GEAR BOX, CHIP PAN W/ 50" CHIP CONV.

32 ATC, DOUBLE ARM STYLE ATC, 12" MONITOR, Z AXIS THERMAL COMP., REMOTE HAND CONTROLLER, 700 PSI COOLANT THRU SPINDLE, MARPOSS TOOL SETTER PROBE & WORK PIECE PROBE, GEAR BOX CHILLER.

THIS MACHINE IS IN LIKE NEW CONDITION. CUSTOMER PURCHASED THIS MACHINE FOR A PARTICULAR PROJECT THAT NEVER CAME TO FRUITION

THIS MACHINE IS ON OUR FLOOR UNDER POWER AND READY FOR DEMO.